KAREI

AP Series



DESCRIPTIONS

▲ is made of 100% Pure Polypropylene depth matrix that offers absolute retention efficiencies from 0.1 to 50 micron with effective filtration area of more than 0.64m².

FDA Code Of Federal Regulation Title 21 listed Pure Polypropylene material ensures wide range of chemical compatibility.

Suitable for food and beverages contact and wide range of process fluid applications including pharmaceutical, micro-electronic, food and beverages and various types of industry applications.

AP with multi graded fiber that yields progressive finer particles retention through the depth and life of media.

Multi graded density depth filtration mechanism combined with optimized pleated configuration and high effective surface area provides superior flow rates, lower pressure drop and superior dirt holding capacity compare with conventional filters.

Superior particles retention capability.

High flow rates and superior throughputs for more filter value.

Extremely low amount of extractable due to stringent manufacturing processes. All components, parts and supporting layers are thermally welded without any surfactants, binder, adhesive, etc. added.

Non-woven melt blown Polypropylene drainage layer protects against fiber shredding.

Fixed pore structure prevents particles unloading.

Available in wide range of absolute pore sizes.

Wide range of end configurations to fit any standard housing.

Manufactured in Class 10K clean room environment.

A guaranteed high quality product (ISO 9001 Certified).

SPECIFICATIONS

ABSOLUTE MICRON RATING

0.1, 0.2, 0.3, 0.45, 0.8, 1, 3, 5, 10, 20 & 50 micron

NOMINAL LENGTH

125, 250, 500, 750, 1000 mm or 127, 254, 508, 762, 1016 mm

NOMINAL INNER/OUTER DIAMETER (ID/OD)

Standard: 28/68 mm or BB: 28/114 mm Note: 30mm inner diameter is available upon request.

MEDIA MATERIAL

Finest Multi-layer Micro-Denier Polypropylene Fibers

SUPPORTING MATERIAL

Non Woven Polypropylene Micro-Denier Fibers

INNER CORE, CAGE AND END ADAPTOR MATERIAL

Standard : High Strength Pure Polypropylene
RPG : Reinforced Polypropylene With Glass

HPE : High Density Polyethylene

SEALING TECHNIQUE

Thermal Bonding

FILTRATION AREA

>0.64m²/10" Filter Cartridge

END STYLE

1) DOE : Double Opened End : Single Opened End

i) \$2C : \$0E, 222 O-Ring With Closed End ii) \$2F : \$0E, 222 O-Ring With Finned End iii) \$6C : \$0E, 226 O-Ring With Closed End iv) \$6F : \$0E, 226 O-Ring With Finned End Note: Extended adaptor for \$0E filter cartridge is available upon request.

GASKET AND O-RING MATERIAL

1) Standard : EPDM 2) V : Viton 3) S : Silicone 4) T : Teflon 5) FEP : Teflon Encapsulated Viton

OPERATING CONDITIONS

MAX. FORWARD DIFFERENTIAL PRESSURE

4.1 Bar (60 PSI) at 25°C

MAX. REVERSE DIFFERENTIAL PRESSURE

4.1 Bar (60 PSI) at 25°C

MAX. OPERATING TEMPERATURE

90°C at 2.1 Bar (30 PSI)

CHANGE OUT DIFFERENTIAL PRESSURE

2.4 Bar (35 PSID)

STERILIZATION AND SANITIZATION METHODS

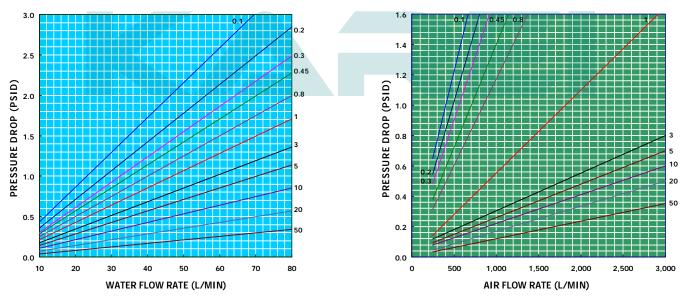
10 times cycles, 30 minutes at 90°C by hot water. Peracetic Acid, Chlorinated Alkaline Products, Bleach, SO_2 and Hydrogen Peroxide at typical sanitizing temperature and concentration. Alternatively, 10 times, 20 minutes cycles at 121°C by autoclave, 10 times, 60 minutes cycles at 121°C at 0.14 Bar (2PSID) maximum differential pressure by steam.

APPLICATIONS

Cosmetics	Toiletries, Perfumes and colognes, Lotions, Ointments, Shampoos, Body Rinses, Mouthwashes, Toothpaste, Creams, After shaves, etc.	
Food And Beverages	Wine, Corn syrup, Edible oils, Bottled water, Beer, Soft drinks, Distilled spirits, Storage tanks & air vent, etc.	
Hard Disc And Electronic	Photo-resists, Pre & post-filtration for RO & DI water system, Gases filtration, Acids, Bases, Etchants, Coolants, Solvents, etc.	
Veterinary	Parenterals, Therapeutic Area, etc.	
Biological	Vaccine preparation, Serum & serum fraction, Tissue culture media, Media make- up water, Diagnostic area, Microbiological growth area, etc.	
Film And Fiber	Monomers, Slurry additives, Delusterants, Slip agents, Spin finishes, Aqueous salt solution, Quench water, etc.	
Pharmaceutical	Ophthalmic, Oral medications, Small & large volume parenterals, Oral and topical medicines, etc.	
Chemical & Petrochemical	Polymers, Glycols, Photo-resists, Deep disposal well fluids, Mono-ethanol-amine and Di-ethanol-amine for gas scrubbing, Acids, Bases, Polishing products, Inks, Paints, Electroplating solution, Can, Coil, Tape, Disc, Fabric & Paper coating, Metal etching solution, Liquid detergents, Dyestuffs, etc.	
Power Generation Industries	Steam generator blow-down pre-filter, Waste water, Make-up water.	
Fermentation Bio-processing	Additives, Exhaust gas filtration, Liquid growth media, Intermediates, Downstream processing, Pre & Final liquid filtration, etc.	
General	Pre-filtration for RO and DI system, Pre and final water demineralization, Pesticides & Herbicides, Catalysts, Rinse water, etc.	

WATER PRESSURE DROP (10 INCHES CARTRIDGE)-AP

AIR PRESSURE DROP (10 INCHES CARTRIDGE)-AP



Air Temperature: 24 $^{\circ}$ C, Inlet Pressure: 15 PSID (1 Bar)

PARTICLES REMOVAL RATING

MICRON	β=5,000 (99.98%)	β=1,000 (99.9%)	β=10 (90.0%)
0.1	0.25	0.11	0.04
0.2	0.35	0.22	0.08
0.3	0.50	0.29	0.15
0.45	0.65	0.45	0.21
0.8	0.82	0.78	0.60
1.0	1.00	0.86	0.80
3.0	3.00	2.50	2.00
5.0	5.10	4.00	3.50
10	10.20	9.80	7.80
20	18.70	17.40	14.40

The removal efficiency was obtained using specific testing ISO standard dusts.

CHEMICAL COMPATIBILITY GUIDE

	Acetic Acid, Glacial	LR		Carbon Tetrachloride	NR
	Acetic Acid, 10%	R		Freon TF	NR
	Hydrochloric Acid, Conc.	R		Methylene Chlorine	NR
Acids	Hydrochloric Acid, 50%	R	Halogenated	Tetrachloroethylene (Perchloroethylene)	NR
Acids	Hydrochloric Acid, Dilute	R	Hydrocarbons	Trichloroethane	NR
	Hydrogen Peroxide, 30%	LR			
	Nitric Acid, Conc.	NR		Trichloroethylene	NR
	Phosphoric Acid, Conc.	LR			INIX
	Sulfuric Acid, Conc.	LR			
Bases	Ammonium Fluoride, 40%	LR		Cyclohexane	LR
	Ammonium Hydroxide, Conc.	R		Hexane	LR
	Potassium Hydroxide, Conc.	R		<u>Pentane</u>	NR
	Sodium Hydroxide, Conc.	R	Hydrocarbons	Petroleum Ether	LR
	Tetra-Methyl Ammonium Hydroxide (TMAH) 5%	Toluene	NR		
	Butanol	R		Xylene	NR
	Ethanol	R		Sodium Chloride	R
	Ethylene Glycol	R		Potassium Chloride	R
Alcohols	Glycerol	R	Brines & Salt	Sodium Bromide	R
7.1.00.1.01.5	Isobutanol	R	Solutions	Calcium Chloride	R
	Isopropanol (IPA)	R		Aluminum Chloride	R
	<u>Methanol</u>	R		Sodium Sulfate	R
	Propylene Glycol	R		Sodium Nitrate	R
	Butyl Acetate	LR /		Helium	R
Esters	Cellusolve Acetate	LR		Hydrogen	NR
Esters	Ethyl Acetate	LR	Gases	Nitrogen	R
	Isopropyl Acetate	LR	Gases		
Ethers	Without Oxidants	R		Ozono	ND.
Emers	With Oxidants	NR		Ozone	NR

R - RECOMMENDED LR - LIMITED RECOMMENDED NR - NOT RECOMMENDED

This chemical compatibility table is intended for use as a guide only.

Recommendations are based upon static condition of 48 hours at 25°C and 1.0 atmosphere pressure.

ORDERING GUIDE

KAREI - AP - (A) - (B) - (C) - (D) - (E) - (F)

(A) MICRON LE	(B) ENGTH	(C) END STYLE	(D) GASKET/ O-RING MATERIAL	(E) PARTS MATERIAL	(F) TYPE
02 : 0.2 50 03 : 0.3 10 04 : 0.45 05 : 0.5 12 1 : 1 50	27, 254, 08, 762, 016 mm	None: DOE \$2C: 222 & Closed End \$2F: 222 & Finned End \$6C: 226 & Closed End \$6F: 226 & Finned End NOTE: For SOE with extended adaptor, please include the code of 'EX'	None: EPDM V: Viton S: Silicone T: Teflon FEP: Teflon Encapsulated Viton	None: PP RPG: Reinforced PP With Glass HPE: High Density PE	None: Standard BB: 28/114mm

FXAMPIF

- 1) KAREI-AP-01-250-DOE (AP, 0.1 um, 250mm, DOE, EPDM Gasket, PP Parts Material)
- 2) KAREI-AP-01-250-S2F-EX-V-RPG (AP, 0.1 um, 250mm, SOE, 222 Viton O-Ring With Extended Adaptor, Finned End, Reinforced PP With Glass Parts Material)

Note: We cannot anticipate all conditions under which this information and our products, or the products of other manufacturers in combination with our products, may be used. We accept no responsibility for results obtained by the applications. Users are advised to make their own testing under actual condition to determine the safety and suitability of each product or product combination for their own purposes and applications. Buyers and users assume all responsibility for liability performance or damage. We reserve the entire right to modify the information without prior notice due to continuous R & D.